



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

646.9701

Job Sheet 167791



Part No: 646.9701

Job Qty: 8 ea

Part Name: Cutter Sub Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/6/17

Job Tracking No:

Due Date: 11/12/17

Created By: Victoria Michaud-Febrille

Type: SOLD

Description:

Note: DWG REV D2 SHEET 1 IPP REV:A 12.08.13 NEW ISSUE DD VERF:JFS IPP REV :B AS PER REV D 16-03-07 JLM VERIFIED BY:JFS

Ship Via:

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |            | Sign-off    |
|-------|--------------------|-------|------------|----------|-----------|---------|-----------------------|------------|-------------|
|       |                    |       |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time  |             |
| 90    | Start up Operation | 8 Ea  | 11/12/17   | 11/12/17 | 0.00      | 0.00    | Start Up Stores/Pkg-2 | 0.88       | APR 02 2018 |
| 110   | Packaging          | 8 pcs | 11/12/17   | 11/12/17 | 0.00      | 0.00    | Packaging1            | 3.88       | APR 02 2018 |
| 120   | Small Fab          | 8 pcs | 11/12/17   | 11/12/17 | 0.00      | 0.22    | Small Fab             | 9.88       |             |
| 130   | QC                 | 8 pcs | 11/12/17   | 11/12/17 | 0.00      | 0.00    | QC5                   | DAS 3.88   | APR 11 2018 |
| 140   | Packaging          | 8 pcs | 11/12/17   | 11/12/17 | 0.00      | 0.00    | Packaging3            | CKOUT 9.88 | APR 11 2018 |
| 150   | QC21-SA            | 8 Ea  | 11/12/17   | 11/12/17 | 0.00      | 0.00    | QC21                  | 3.88       | APR 11 2018 |

Part Op 120 - Assemble as per dwg and apply loctite 598 on all faying surfaces per note . A/R RTV LOCTITE 598: 138792

Descriptions: exp. date:

140 - \*\*\*IDENTIFY AS PER IAW MPP-120\*\*\*

DAS  
21  
9.88

APR 12 2018

### Job BOM

| Part / Item   | Component Name | Quantity      | Operation             | Container                      |
|---------------|----------------|---------------|-----------------------|--------------------------------|
| 646.9710      | Body           | 8 Ea (1 ea)   | 90-Start up Operation | 5026791                        |
| 646.9711      | Blade          | 16 Ea (2 ea)  | 90-Start up Operation | 5026792                        |
| MS21042L08    | Nut 50069005   | 48 Ea (6 ea)  | 90-Start up Operation | 50360342 5016879126 504925 4x8 |
| MS27039-08-19 | Screw          | 48 Ea (6 ea)  | 90-Start up Operation | 5027543                        |
| NAS1149FN832P | Washer         | 96 Ea (12 ea) | 90-Start up Operation | 5020604                        |

### Job Allocations

| Operation             | Component Part | Required | Inventory | Allocated |
|-----------------------|----------------|----------|-----------|-----------|
| 90-Start up Operation | 646.9710       | 8        | 23        | 0         |
|                       | 646.9711       | 16       | 140       | 0         |
|                       | MS21042L08     | 48       | 2,961     | 0         |
|                       | MS27039-08-19  | 48       | 2,092     | 0         |
|                       | NAS1149FN832P  | 96       | 3,756     | 0         |

2157

### Part Specifications

Specifications could not be found.

**DART**  
AEROSPACE

Container No: S057437



Part: 646.9701

Job No: 167791

Serial No/Batch: S057437

Revision:  
Inspector:

Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
CANADA  
TEL: 1 613 632-5200  
Email: sales@dartaero.com  
www.dartaerospace.com

Date: 04/02/16



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## Container View (Active) - Master Unit Containers

| Master Unit No | Container No | Part No       | Part Name | From Container | Current Location | Quantity |
|----------------|--------------|---------------|-----------|----------------|------------------|----------|
| 002154         | S057435      | 646.9710      | Body      | s026791        | CCK012           | 8        |
| 002154         | S057434      | 646.9711      | Blade     | s047622        | CCK107           | 16       |
| 002154         | S006900      | MS21042L08    | Nut       |                | ST303            | 5        |
| 002154         | S016879      | MS21042L08    | Nut       |                | ST303            | 36       |
| 002154         | S036034      | MS21042L08    | Nut       | S004520        | ST303            | 2        |
| 002154         | S057433      | MS21042L08    | Nut       | s044234        | ST303            | 5        |
| 002154         | S057432      | MS27039-08-19 | Screw     | s027543        | ST277            | 48       |
| 002154         | S057431      | NAS1149FN832P | Washer    | s020604        | ST263            | 96       |

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 4/2/18 1:41 PM dart.quirion.sonia